



**P.O.Box 636
Selma, Alabama 36702-0636**

CHOKE TUBE GENERAL DATA

All Colonial Choke Tubes are manufactured totally within the USA and only the finest US materials are utilized. All tubes are manufactured from solid steel bar stock—**NO TUBING IS USED.**

CHOKE TUBE STOCK CODING

First Two Numbers: Gauge designation, 12 = 12 Gauge, etc.

Second Two Letters: Designates Choke Tube Specifications

TS—EAA/Baikal, Remington Spartan, Savage 411 and After Market Installations:
_____ x44 Double Lead Threads

TW—Thin Wall After Market Installation: .774x44 Double Lead Thread

IV—12/20 Gauge Browning Invector, Winchester Win-Choke, H & R, and all other Standard Tube Systems utilizing an .812x32 or .687 x 32 Thread.

RC—Remington Rem-Choke, some Charles Daly-Replacement Choke Tubes

BR—10 Gauge Browning Invector and NEF Factory Replacement Choke Tubes

IP—Browning and some late Winchester: Invector Plus Factory Replacement Choke Tubes

MO—12 Gauge Mossberg 3 1/2" ULTI-MAG Factory Replacement Choke Tubes

BE—Beretta, Benelli, and some H&K Factory Replacement Choke Tubes

Last Three Letters/Numbers: Designates Choke

BROWNING, WINCHESTER, REMINGTON, BERETTA, MOSSBERG, SAVAGE, H&R, NEF, WEATHERBY, SPARTAN, CHARLES DALY, BENELLI, ITHACA, PERAZZI AND COLONIALARMS AND THEIR CHOKE TUBE SYSTEMS ABBREVIATIONS ARE REGISTERED TRADEMARKS OF THEIR RESPECTIVE COMPANIES.

**MINIMUM BARREL DIMENSIONS FOR INSTALLATION
(COLONIALARMS INC. INSTALLATION TOOLING)**

GAUGE	THREAD SIZE	MINIMUM	MAXIMUM	
		O.D.	I.D.	
10GA	.865x44	.900	.781	(True Size)
12GA	.812x32	.845	.736	(Rem-Choke)
12GA	.812x32	.845	.736	(Win-Choke)
12GA	.812x32	.845	.736	(Invector)
12GA	.795x44	.825	.736	(True Size)
12GA	.774x44	.805	.730	(Thin Wall)
16GA	.718x44	.750	.668	(True Size)
20GA	.675x44	.700	.626	(True Size)
28GA	.613x44	.645	.560	(True Size)
410GA	.478x44	.510	.416	(True Size)



O.D. I.D.
(Measure I.D. Below All Existing Choke)

GENERAL INFORMATION AND SALES POLICIES

FOR: ADMINISTRATION AND SALES (334) 872-9455, ORDERS ONLY (800) 949-8088

TECHNICAL ASSISTANCE (334) 872-9477, 24 HOUR FAX (334) 872-9540

VISIT US AT: www.colonialarms.com or E-mail us at colonialarms@bellsouth.net

ORDERS:

Orders may be placed by phone 8AM - 5PM Central time Monday thru Friday, FAX and "ONLINE" e-mail 24 hrs or via mail. New Dealers must provide current copy of FFL for wholesale pricing. Prices and Styles are subject to change without notice. Invoices will reflect prices in effect at the time of shipment. Every effort is made to have all items in stock and shipment made within 24 hrs. In case of an extended delay, notification will be provided.

TERMS:

Terms are prepaid, COD, VISA/MasterCard, American Express, Discover or net 30 in U.S. funds (cash, money order, or company check). A \$25.00 service charge on all checks returned due to insufficient funds. Applications for open accounts are considered on an individual basis. Write, FAX, or phone for further information.

SHIPPING:

Orders are shipped UPS ground or US Mail; upon request UPS NEXT DAY, 2nd or 3rd day or US PRIORITY Mail is available. Canada shipments are sent US air mail (sorry no COD available on Canada/overseas shipments). If your shipment arrives short or damaged, note this on the UPS drivers log and call UPS for an inspection report. **UPS will return the damaged/short packages.** Shipments are FOB Selma, Alabama. Prepaid orders must include shipping charges.

RETURNS:

Returns are accepted under specific conditions. Advance notice of intent to return is required and must be given within 15 days of invoice date and returned to us within 10 days of notice. No returns accepted freight collect or COD. After inspection, full credit will be issued for defective items. A 10% restocking fee is charged on refused/returned shipments.

UPS SHIPPING ADDRESS

1109 Singleton Drive Selma, Alabama 36703